



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3715
Job Sheet 179159



Part No: 646.3715

Job Qty: 20 ea

DAS
21
9-00

Part Name: Strut Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/14/18

Job Tracking No:

Due Date: 7/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEET 6 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea			0.00	0.00	Start Up Waterjet		SC 18/06/19
110	Waterjet	20 pcs			0.00	0.72	Waterjet1		SC 18/06/19
120	QC	20 pcs			0.00	0.00	QC2 Waterjet-1		SC 18/06/19
130	QC	20 pcs			0.00	0.00	QC8-1		38
140	Outsource	20 pcs					ATG001-VC	5	CC 18-6-21
150	Packaging	20 pcs			0.00	0.00	Packaging2		CC 18-6-29
160	QC	20 pcs			0.00	0.00	QC5		38
190	Packaging	20 pcs			0.00	0.00	Packaging3-1		CC K105 18 JUL 05 2018
200	QC21-SA	20 Ea			0.00	0.00	QC21		DAS 21 9-00

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - Issue P/O to ATG : P004028 Hard Anodize, Color Black and Prime as per Dwg 646.3700

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

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JUL 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	.8680 sf (.0434 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	1	129	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	3Inches ± 0	3 2	2.8	2,498
2	Gusset	3Inches ± 0	3 2	2.8	2,499
3	Gusset	0Inches ± 0	0 0		0,040

QA Closed: Date:

Work Order update only

[illegible]



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PURCHASE ORDER **PO040283**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO040283
PO Date: 6/21/18
Due Date: 6/29/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalonde, Marc-Andre

Via: Ground

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	178550	D2348	Wearplate (Key Way) Issue P/O: Black Anodize per Dwg D2348 Rev. C	Firmed	6/29/18	24 pcs	0 pcs	24 pcs	\$6.57/pcs	\$157.68
②	179160	646.3717	Doubler Issue P/O _____ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	6/29/18	12 pcs	0 pcs	12 pcs	\$8.67/pcs	\$104.04
③	179159	646.3715	Strut Doubler Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	6/29/18	20 pcs	0 pcs	20 pcs	\$8.67/pcs	\$173.40
④	178822	RBW6505G00831-3G-25	Mount Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant AS PER DWG RBW6505G00831-3G-25 REV. 2	Firmed	6/29/18	6 pcs	0 pcs	6 pcs	\$6.57/pcs	\$39.42
Grand Total:										\$474.54

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Order Notes



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915474

Date: 28-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
24 ea	Part: D2348 Rev: C Wearplate (Key Way) Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils) Job: 23341 PO: PO040283 Line: 1		
12 ea	Part: 646.3717 Rev: A Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23342 PO: PO040283 Line: 2		
20 ea	Part: 646.3715 Rev: A Strut Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23343 PO: PO040283 Line: 3		
6 ea	Part: RBW6505G00831-3G-25 Rev: 2 Mount Plate Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 23344 PO: PO040283 Line: 4		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>28/6/18</u> Certified Signature: _____ Receiver Signature: _____			
Made in Canada.			

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